

Glass Type/Application	Borosilicate glass 3.3 acc. to ISO 3585, chemically and thermally highly resistant General-purpose glass for apparatus for the chemical industry, for pipelines and lab glassware			
Physical Data	Coefficient of mean linear thermal expansion $\alpha$ (20 °C;300 °C) acc. to ISO 7991 ..... 3,3 $10^{-6}\text{K}^{-1}$ Transformation temperature $T_g$ ..... 525 °C Glass temperature at viscosity $\eta$ in dPa·s $10^{13}$ (annealing point)..... 560 °C $10^{7,6}$ (softening point)..... 825 °C $10^4$ (working point)..... 1260 °C Stress-optical coefficient K ..... 4,0 $10^{-6}\text{mm}^2\cdot\text{N}^{-1}$ Density $\rho$ at 25 °C ..... 2,23 $\text{g}\cdot\text{cm}^{-3}$ Modulus of elasticity E (Young's modulus) ..... 63 $10^3\text{N}\cdot\text{mm}^{-2}$ Poisson's ratio $\mu$ ..... 0,2 Thermal conductivity $\lambda_w$ at 90 °C ..... 1,2 $\text{W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$ Log of the electric volume resistivity ( $\Omega\cdot\text{cm}$ ) at 250 °C ..... 8 at 350 °C ..... 6,5 $t_{k100}$ ..... 250 °C Dielectric constant $\epsilon$ for 1 MHz at 25 °C ..... 4,6 Dielectric loss factor $\tan \delta$ for 1 MHz at 25 °C ..... 37 $10^{-4}$ Refractive index $n_d$ ( $\lambda = 587,6$ nm) ..... 1,473			
Chemical Resistance	Hydrolytic resistance (ISO 719) ..... Class HGB 1 Acid resistance (DIN 12116) ..... Class S 1 Alkali resistance (ISO 695) ..... Class A 2			
Chemical Composition (components in approx. weight %)	SiO <sub>2</sub> B <sub>2</sub> O <sub>3</sub> Al <sub>2</sub> O <sub>3</sub> Na <sub>2</sub> O   K <sub>2</sub> O 81      13      2      3,5      0,5			
	The heavy metal content for the elements lead, cadmium, mercury and hexavalent chromium is below 100 ppm.			